



HYDRAULIC COMPONENTS HYDROSTATIC TRANSMISSIONS GEARBOXES - ACCESSORIES

HT 73 / B / 105 / 0513 / E

Certified ISO 9001 and 14001



Hydraulic Pilot Control Valves





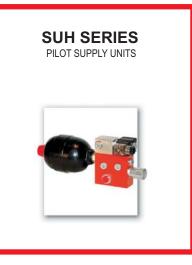














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HPVS SERIES HYDRAULIC PILOT CONTROL



HYDRAULIC PILOT CONTROL HPVS

HPV Pilot Control Valves are part of the comprehensive range of our product.

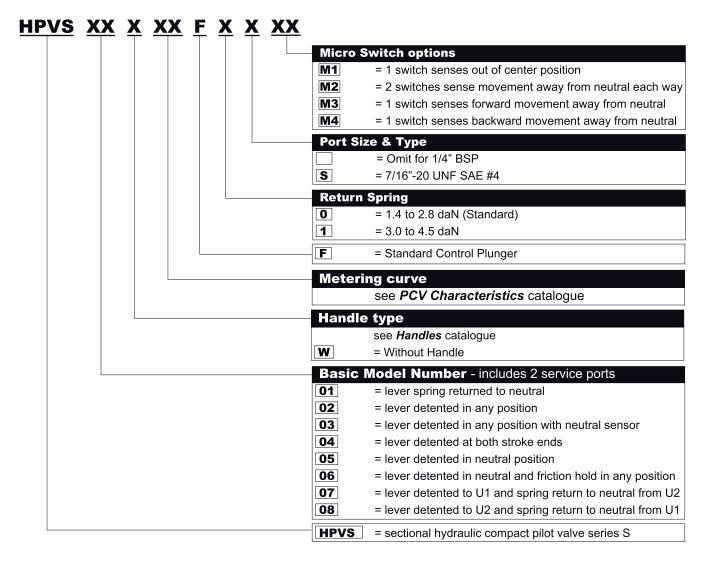
The product, with its single lever single axis control, and supported by an extensive range of control curve characteristics and handle options, makes it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

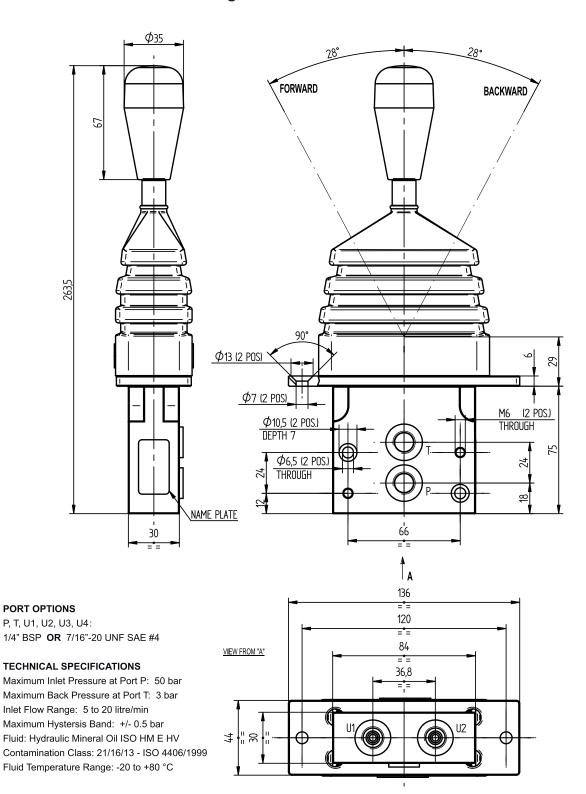
- Compact and light weight
- Suitable for arm rest of console mounting
- Compatible with a wide range of product
- Stylish good looks suitable for modern cabs
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- Wide range of low hysteresis, high accuracy, pressure control curves
- · Wide range of electrical options in both standard and multi-functional ergonomic handles
- Low effort lever control

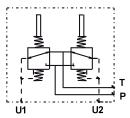
ORDER CODE



HYDRAULIC PILOT CONTROL HPVS

Technical Data and Installation Drawing





CIRCUIT DIAGRAM





HPVM SERIES HYDRAULIC PILOT CONTROL



HYDRAULIC PILOT CONTROL HPVM

HPVM Pilot Control Valves are part of the comprehensive range of our product.

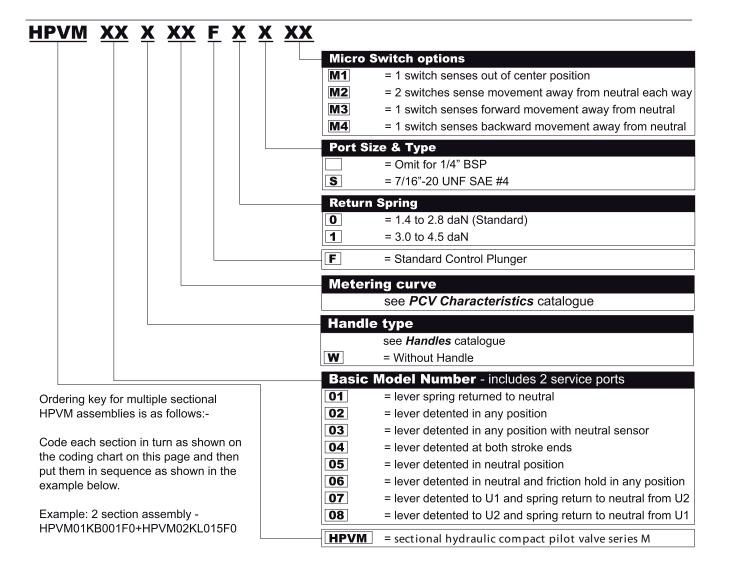
The product, with its double lever single axis control, and supported by an extensive range of control curve characteristics and handle options, makes it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

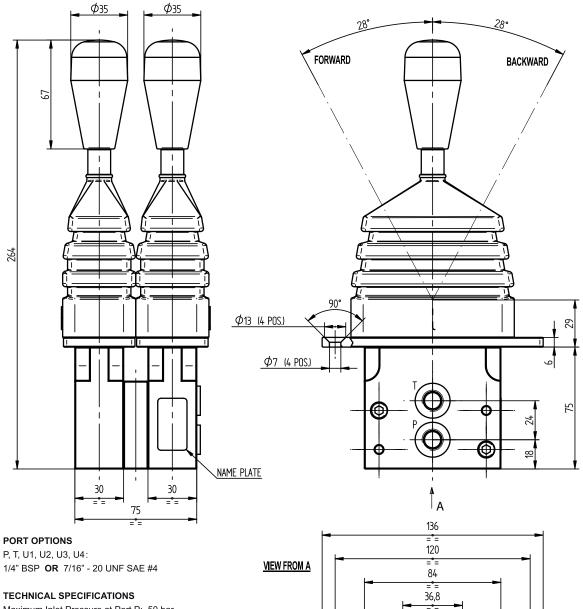
- · Compact and light weight
- Suitable for arm rest of console mounting
- Compatible with a wide range of product
- Stylish good looks suitable for modern cabs
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- Wide range of low hysteresis, high accuracy, pressure control curves
- · Wide range of electrical options in both standard and multi-functional ergonomic handles
- Low effort lever control

ORDER CODE



HYDRAULIC PILOT CONTROL HPVM

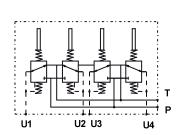
Technical Data and Installation Drawing



Maximum Inlet Pressure at Port P: 50 bar Maximum Back Pressure at Port T: 3 bar Inlet Flow Range: 5 to 20 litre/min Maximum Hystersis Band: +/- 0.5 bar Fluid: Hydraulic Mineral Oil ISO HM E HV Contamination Class: 21/16/13 - ISO 4406/1999 Fluid Temperature Range: -20 to +80 °C

INSTALLATION DATA

Extra Pilot Valve Sections can be added as required. On a third section the ports will be designated U5 & U6, on a fourth section the ports will be designated U7 & U8 etc.



CIRCUIT DIAGRAM

89 (+ 44.5 FOR EACH EXTRA SECTION)



#

4

HPVL-SPVL SERIES HYDRAULIC PILOT CONTROL



HYDRAULIC PILOT CONTROL HPVL / SPVL

LOADER TYPE PILOT CONTROLS

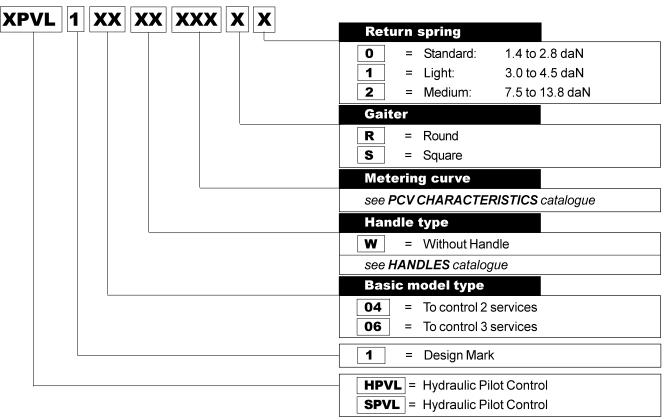
HPVL and SPVL Pilot Control Valves are part of the comprehensive range of our product, and with the inclusion of electrical detents are designed specifically for wheeled loader applications.

The product is supported by an extensive range of control curve characteristics and handle options, and can be supplied to control either two service or three service loader applications. Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

- Compact and light weight
- All ports on bottom face for ease of installation
- · Stylish good looks suitable for modern cabs
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- · Wide range of low hysteresis, high accuracy, pressure control curves
- · Wide range of electrical options in both standard and multi-functional ergonomic handles
- Electrically releasable detents available as required
- Low effort lever control

ORDER CODE

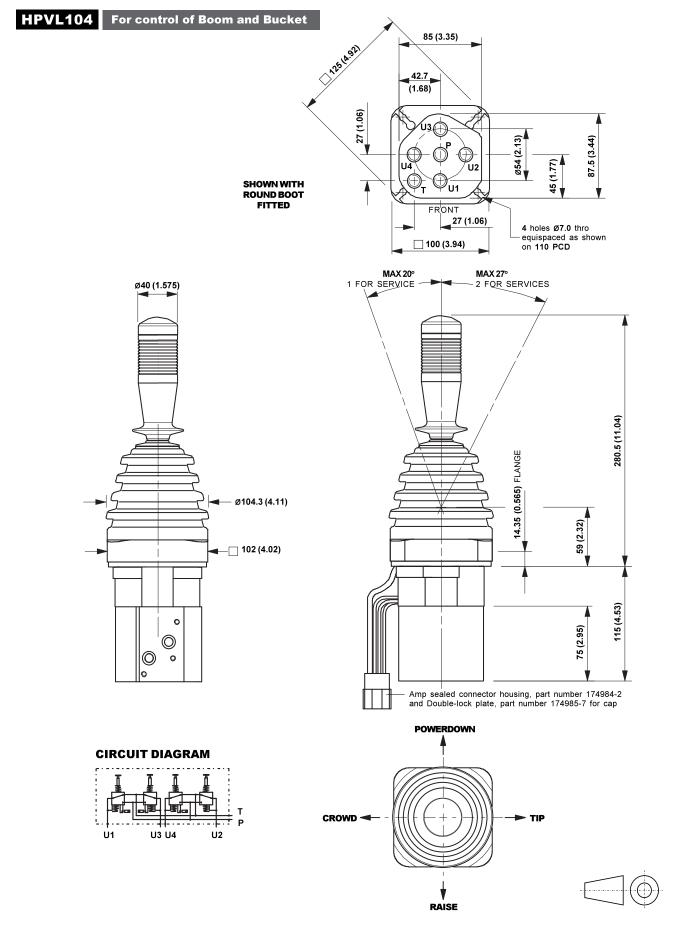


Example: ordering number: HPVL 1 06 SA 015 S 1

model number: HPVL 1 06 SA 015 S 1 / 123456

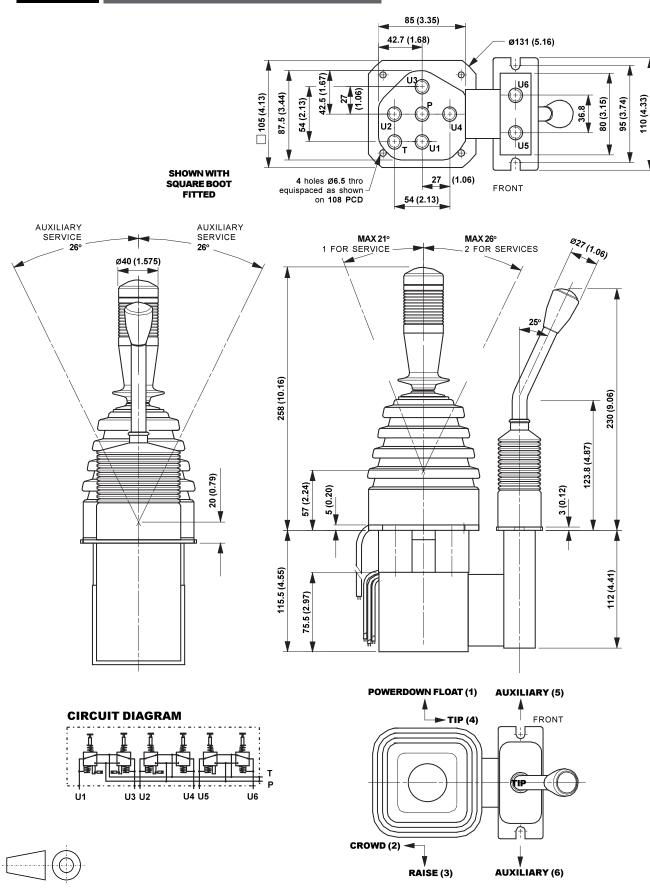
(assigned number)

HYDRAULIC PILOT CONTROL HPVL / SPVL **Installation Drawing**



HYDRAULIC PILOT CONTROL HPVL / SPVL Installation Drawing

HPVL106 For control of Boom, Bucket and Auxiliary



HYDRAULIC PILOT CONTROL HPVL / SPVL Installation Drawing

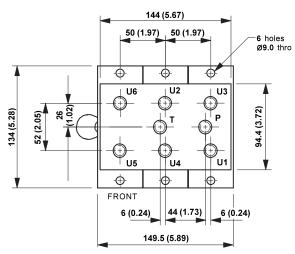
SPVL104 For control of Boom and Bucket **MOUNTING PANEL DETAILS** 94 (3.70) (TOP VIEW) 23 (0.91) 50 (1.97) 50 (1.97) 4 holes Ø9.0 thro 11 (0.43) FRONT U3 U2 134 (5.28) 94.4 (3.72) 118 (4.65) 4 holes 96 (3.78) Ø9.0 thro ับ1 U4 FRONT 44 (1.73) 6 (0.24) 96 (3.78) 99.5 (3.92) 219 **BUCKET BOOM** 255 (10.04) SHOWN WITH **ROUND BOOT** 56 (2.20) 128 (5.04) 75.5 (2.97) TIP / POWERDOWN FLOAT FRONT Φ $\overline{\Phi}$ **CIRCUIT DIAGRAM** Ф U3 U2 U1 Ú4

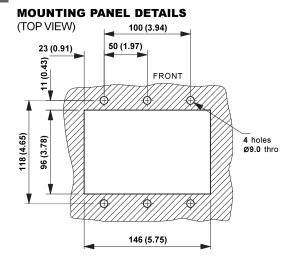
RAISE

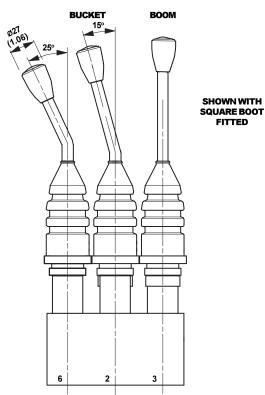
CROWD V

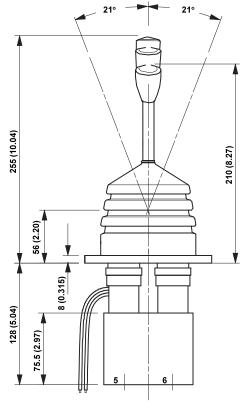
HYDRAULIC PILOT CONTROL HPVL - SPVL Installation Drawing

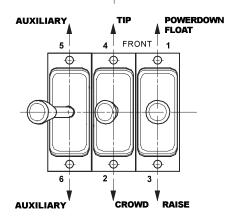
SPVL106 For control of Boom, Bucket and Auxiliary

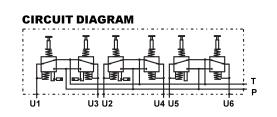












CPVL SERIES HYDRAULIC PILOT CONTROL



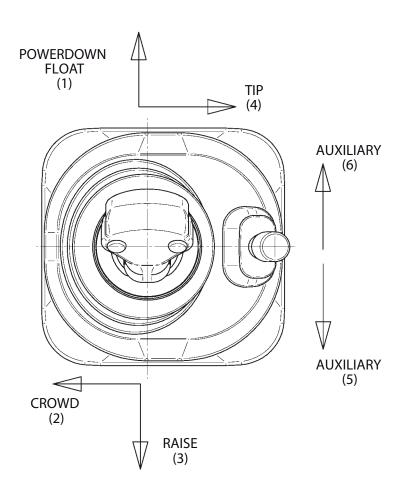
HYDRAULIC PILOT CONTROL CPVL 106

LOADER TYPE PILOT CONTROLS

CPVL 106 Pilot Control Valves are part of the comprehensive range of our prduct, and with the inclusion of electrical detents are designed specifically for wheeled loader applications. The product is supported by an extensive range of control curve characteristics and handle options, and can be supplied to control either two service or three service loader applications. Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

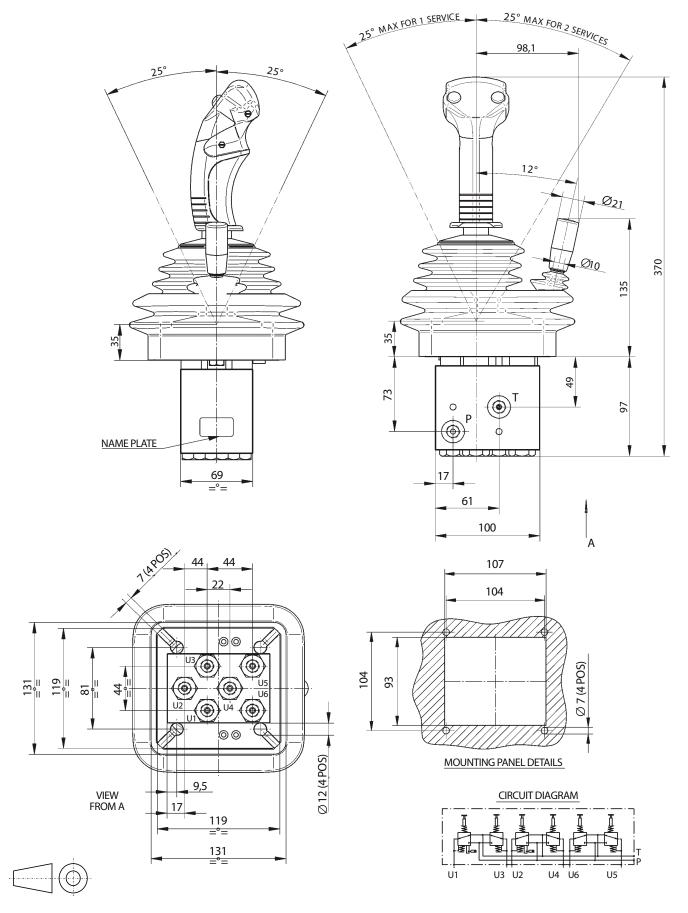
BENEFITS

- Compact and light weight
- Optional linkage for lever connection
- · Stylish good looks suitable for modern cabs
- · Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- · Wide range of low hysteresis, high accuracy, pressure control curves
- Wide range of electrical options in both standard and multi-functional ergonomic handles
- Electrically and mechanically releasable detents available as required
- Low effort lever control



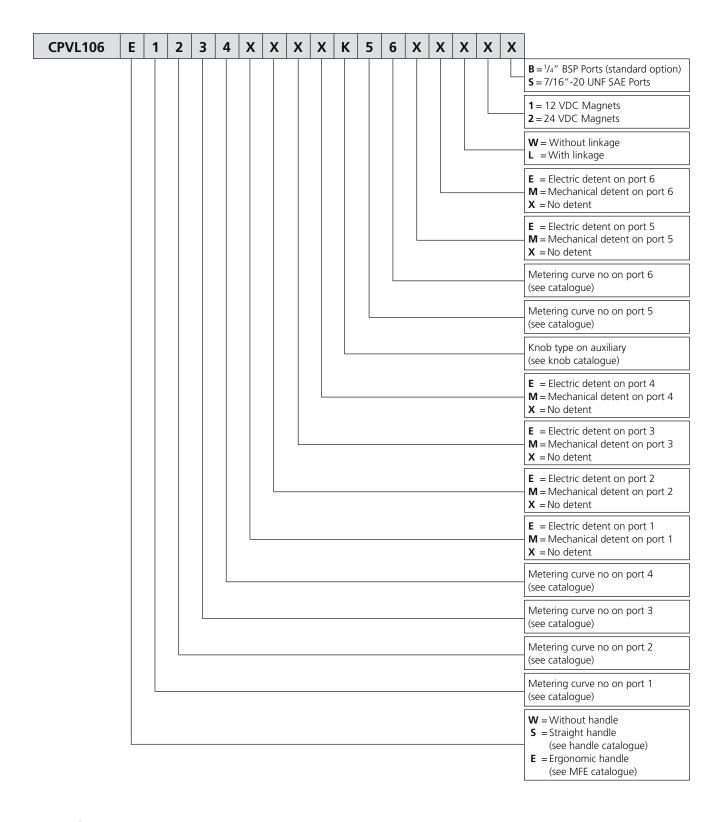


HYDRAULIC PILOT CONTROL CPVL 106 Installation Drawing



HYDRAULIC PILOT CONTROL CPVL 106

ORDER CODE



Example:

CPVL106E018050050050MXXXKG050018XEW1B



HPVB/E SERIES ONE AND TWO LEVER OPERATED PILOT CONTROL VALVES



HYDRAULIC PILOT CONTROL HPVB/E

HPV Pilot Control Valves are part of the comprehensive range of our product, and with the inclusion of electrical detents are designed specifically for wheeled loader applications.

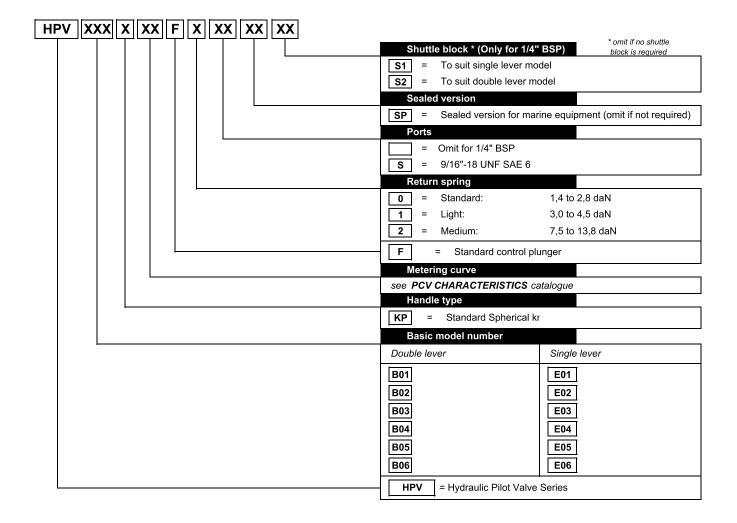
This product, with is individual lever control, supported by an extensive range of control curve characteristics makes it suitable for a wide range of applications

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

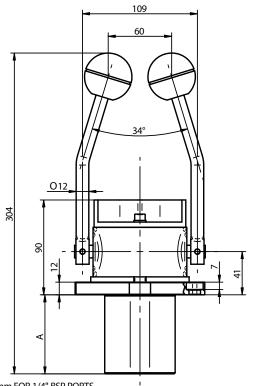
- · Compact and light weight
- · All ports on bottom face for ease of installation
- Simple to mount
- Compatible with a wide range of product
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- · Wide range of low hysteresis, high accuracy, pressure control curves
- Low effort lever control with spring centred and detented version available

ORDER CODE



HYDRAULIC PILOT CONTROL HPVB/E Installation Drawing

BO1 PILOT OPERATED CONTROL 2 side levers with return spring

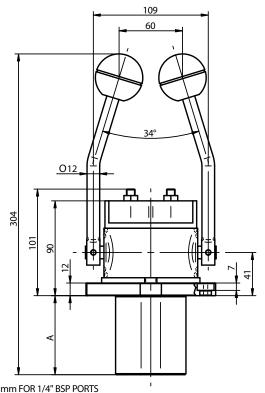


A=75 mm FOR 1/4" BSP PORTS
A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

PILOT OPERATED CONTROL 2 side levers with mechanical detent 109 60 21 21 4

BO3 PILOT OPERATED CONTROL

2 side levers with detent in any position



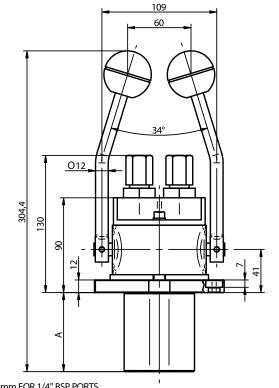
A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

BO4 PILOT OPERATED CONTROL

A=75 mm FOR 1/4" BSP PORTS

A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

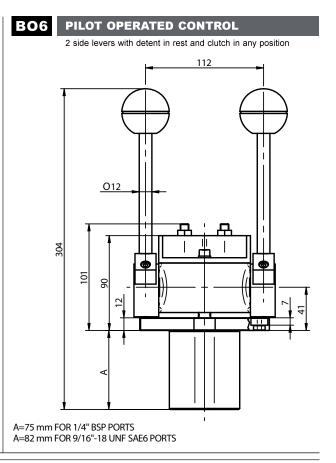
2 side levers with detent in any position + neutral position sensor



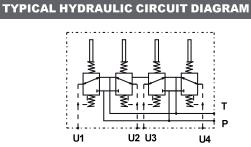
A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

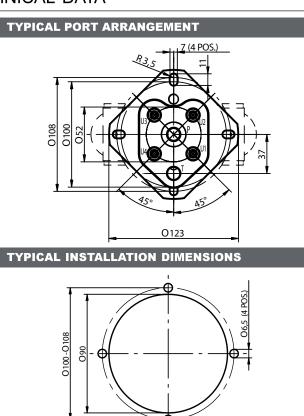
HYDRAULIC PILOT CONTROL HPVB/E Installation Drawing

PILOT OPERATED CONTROL 2 side levers with detent in rest 112 O12 A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS



HPVB SERIES TYPICAL TECHNICAL DATA





HYDRAULIC PILOT CONTROL HPVB/E Installation Drawing

EO1 PILOT OPERATED CONTROL

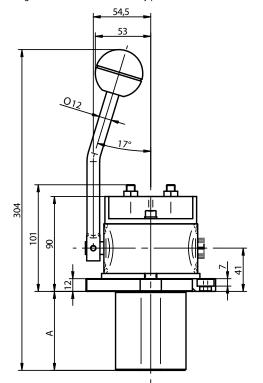
A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

EO2 PILOT OPERATED CONTROL

A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

EO3 PILOT OPERATED CONTROL

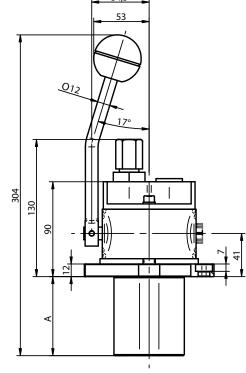
single side lever with detent in any position



A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

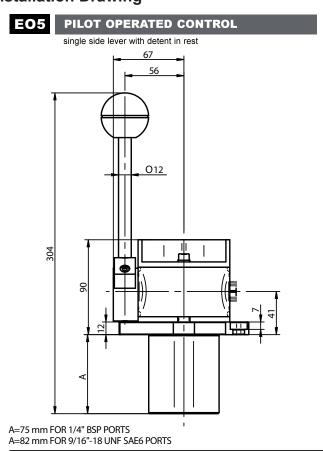
O4 PILOT OPERATED CONTROL

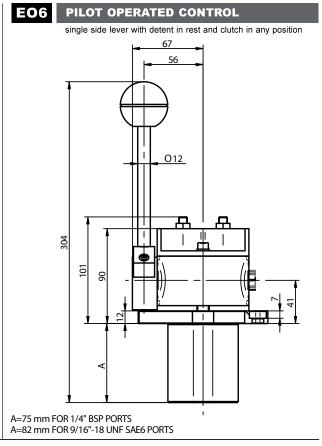
single side lever with detent in any position + neutral position sensor



A=75 mm FOR 1/4" BSP PORTS A=82 mm FOR 9/16"-18 UNF SAE6 PORTS

HYDRAULIC PILOT CONTROL HPVB/E Installation Drawing

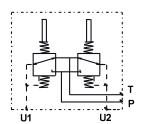




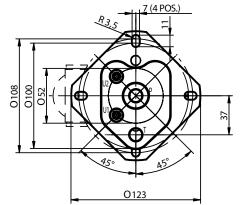
HPVE SERIES TYPICAL TECHNICAL DATA

TYPICAL RANGE OF LEVER MOVEMENT 171 Ø45 30° 30° 30°

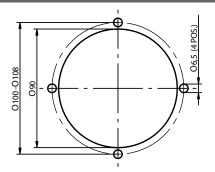
TYPICAL HYDRAULIC CIRCUIT DIAGRAM



TYPICAL PORT ARRANGEMENT



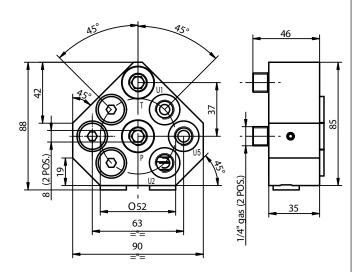
TYPICAL INSTALLATION DIMENSIONS



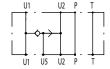


HYDRAULIC PILOT CONTROL HPVB/E Installation Drawing

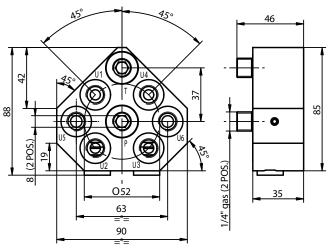
S1 SHUTTLE BLOCK



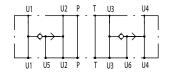
HYDRAULIC CIRCUIT DIAGRAM



SHUTTLE BLOCK



HYDRAULIC CIRCUIT DIAGRAM



HPV1 SERIES HYDRAULIC PILOT CONTROL



HYDRAULIC PILOT CONTROL HPV1

HPV1 Pilot Control Valves are part of the comprehensive range of our product.

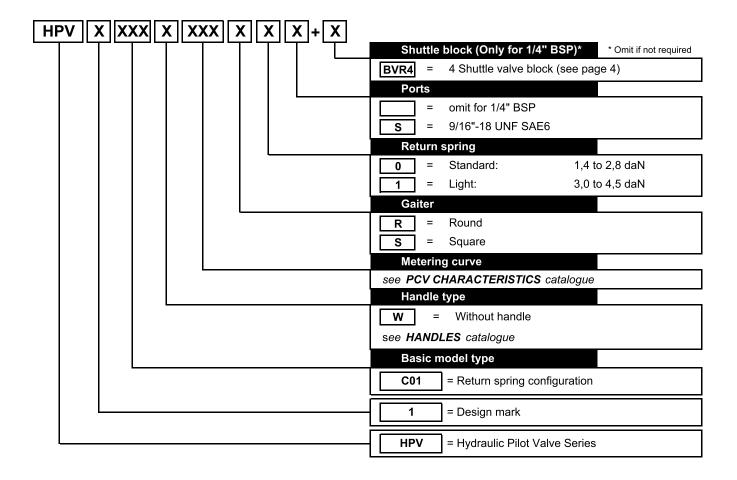
The product, with its single lever dual axis control, and supported by an extensive range of control curve characteristics and handle options, makes it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

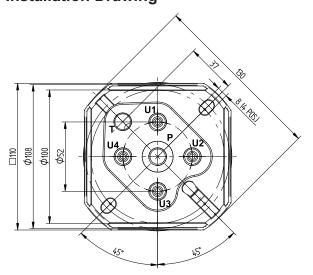
- · Compact and light weight
- · All ports on bottom face for ease of installation
- · Suitable for arm rest of console mounting
- Compatible with a wide range of product
- Stylish good looks suitable for modern cabs
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- · Wide range of low hysteresis, high accuracy, pressure control curves
- · Wide range of electrical options in both standard and multi-functional ergonomic handles
- Low effort lever control

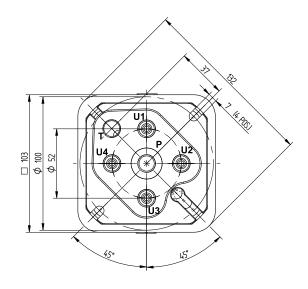
ORDER CODE

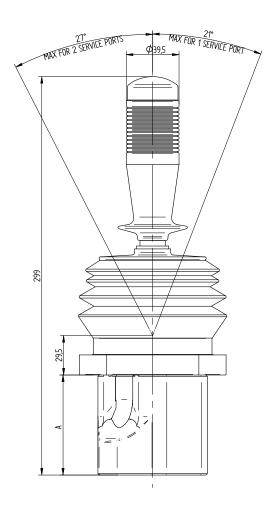


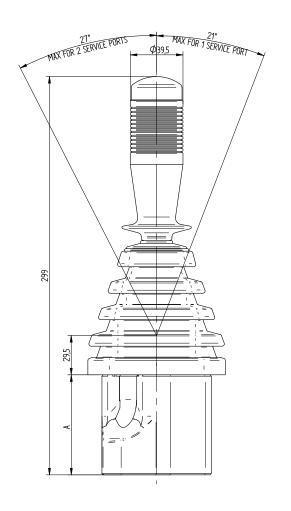


HYDRAULIC PILOT CONTROL HPV1 Installation Drawing









A= 75 mm 1/4" BSP PORTS A= 82 mm 9/16"-18 SAE6 PORTS



HYDRAULIC PILOT CONTROL HPV1

Technical Data and Installation Drawing

TECHNICAL DATA

Service ports : P, T, U1, U2, U3, U4; 1/4" BSP

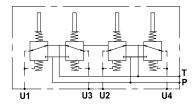
Maximum inlet pressure : Port P - 50 bar Maximum back pressure : Port T - 3 bar

Supply flow range : from 5 up to 20 litres/minute

Maximum Hysteresis : +/- 0.5 bar

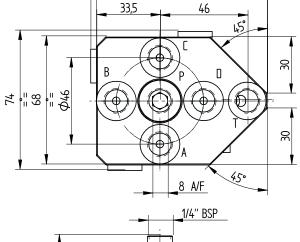
Fluid : Mineral Oils ISO, HM and HV : 21/16/13 ISO 4406/1999 Contamination class Fluid temperature range : from -20 up to +80°C

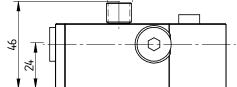
HYDRAULIC CIRCUIT DIAGRAM



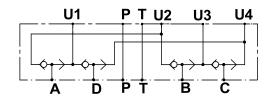
BVR4 SHUTTLE BLOCK

93 90

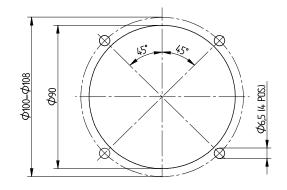




HYDRAULIC CIRCUIT DIAGRAM



TYPICAL INSTALLATION DIMENSION







HPV2 SERIES HYDRAULIC PILOT CONTROL



HYDRAULIC PILOT CONTROL HPV2

HPV2 Pilot Control Valves are part of the comprehensive range of our product.

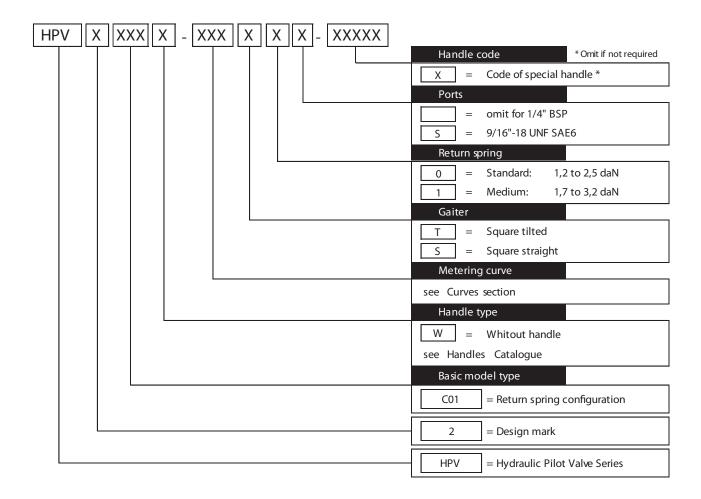
The product, with its single lever dual axis control, and supported by an extensive range of control curve characteristics and handle options, makes it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

- · Compact and light weight
- · Low effort lever control and smooth movements
- Rugged construction for long operating life
- Spare parts available for maintenance
- All ports on bottom face for ease of installation
- Suitable for arm rest of console mounting
- · Compatible with a wide range of product
- Stylish good looks suitable for modern cabs
- · Wide range of low hysteresis, high accuracy, pressure control curves
- Wide range of electrical options in both standard and multi-functional ergonomic handles
- Optional magnetic detent available

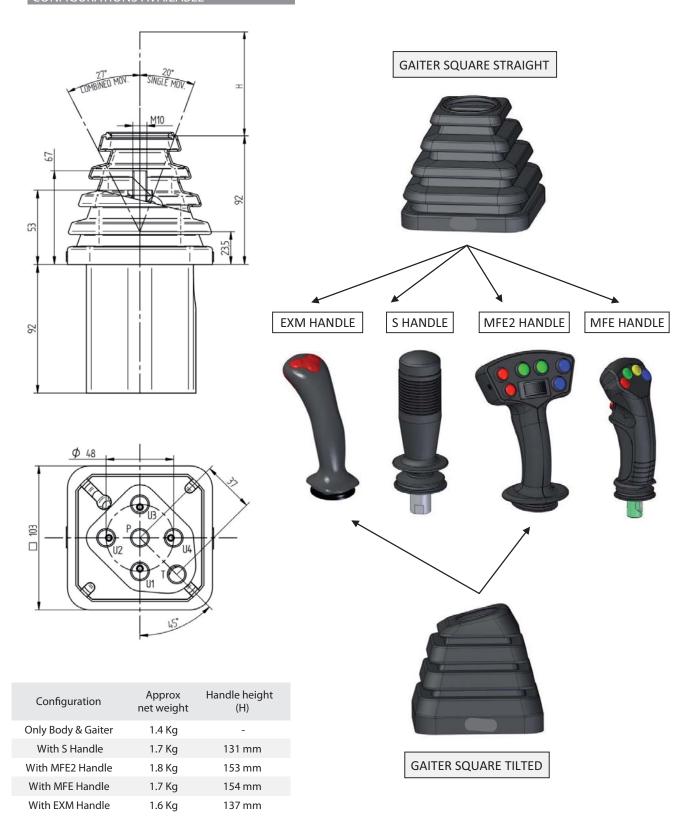
ORDER CODE





HYDRAULIC PILOT CONTROL HPV2 Technical Data and Installation Drawing

CONFIGURATIONS AVAILABLE *



^{*} All handles can be fully customizable to fit customer application. See Handle catalogue for details.

HYDRAULIC PILOT CONTROL HPV2

Technical Data and Installation Drawing

TECHNICAL DATA

Service ports: $P,T,U1,U3,U4;\frac{1}{4}$ BSP or 9/16 UNF

Maximum inlet pressure: Port P - 50 bar Maximum back pressure: Port T - 3 bar

Pilot oil flow: up to 15 l/min

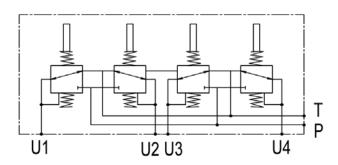
Maximum Hysteresis: +/- 0.5 bar

Seals type: NBR

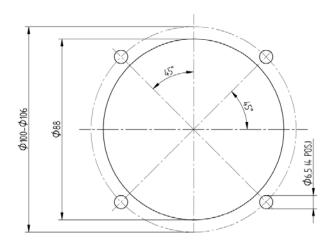
Fluid: Mineral Oils ISO, HM and HV

Contamination class: 21/16/13 ISO 4406/1999 Fluid temperature range: from -20 to +80°C

HYDRAULIC CIRCUIT DIAGRAM



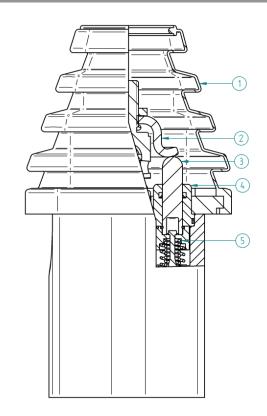
TIPICAL INSTALLATION DIMENSION



APPLICATIONS

- Excavator and Mini-excavators
- Crane
- Forestry Machines
- Access platforms
- Container handlers
- Tracked Machines
- Skid steer loader
- Forklift trucks

SPARE PARTS

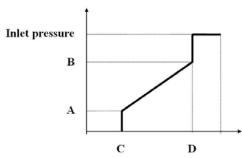


Pos	Description	Part Number	
1	Gaiter	P9634000353 P9734000303	(straight) (tilted)
2	Operating disc	P9734000053	
3	Kit plunger		(for curve with step) (for curve no step)
4	Kit guide-seals	G9734000003	(with o-ring and seal)
5	Kit Metering curve		(Y=return spring curve number)*

^{*} See specific page for spring Type and curve numbers

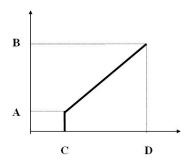
HYDRAULIC PILOT CONTROL HPV2 Technical Data

METERING CURVES WITH STEP *



Press. [bar]		Stroke [mm]		ID Curve
А	В	С	D	
2.1	15.9	1	7.5	CR2- 078
2.7	11.5	1	7.5	CR2- 051
4.1	13	1	7.5	CR2- 122
4.2	21.8	1	7.5	CR2- 038
4.8	16.7	1	7.5	CR2- 117
4.9	18.6	1	7.5	CR2- 018
5.0	22.6	1	7.5	CR2- 116
5.6	23.1	1	7.5	CR2- 015
5.9	19.7	1	7.5	CR2 -106
5.9	23.4	1	7.5	CR2- 082
6.4	23.9	1	7.5	CR2- 115
7.4	21.2	1	7.5	CR2- 044
8.1	21.8	1	7.5	CR2- 098

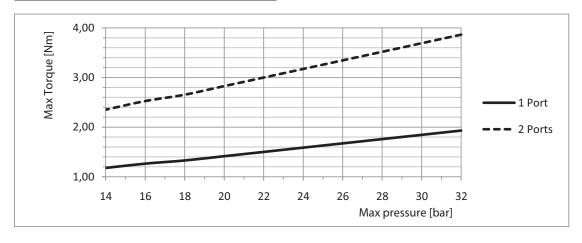
METERING CURVES WITHOUT STEP *



Press. [bar]		Stroke [mm]		ID Curve
Α	В	С	D	
2.0	14.9	1	8	CR2- 060
4.2	23.1	1	8	CR2- 074
4.9	19.7	1	8	CR2- 079
5.0	23.8	1	8	CR2- 202
5.1	19.9	1	8	CR2- 094
5.5	30.8	1	8	CR2- 133
5.6	24.5	1	8	CR2- 075
5.7	23.6	1	8	CR2- 036
6.2	31.5	1	8	CR2- 001
7.0	29.1	1	8	CR2- 068
8.0	26.9	1	8	CR2- 039
8.1	22.9	1	8	CR2- 059

^{*} Tolerances on pressure settings ± 0.5 bar. Contact sale office for different metering curves

MAX OPERATING TORQUE **



^{**} At full stroke of plungers. Don't take into account the rubber boot resistance.

HPVP SERIES FOOT PEDALS





FOOT PEDAL HYDRAULIC PILOT CONTROL HPVP

HPVP Foot Pedal Valves are part of the comprehensive range of our product.

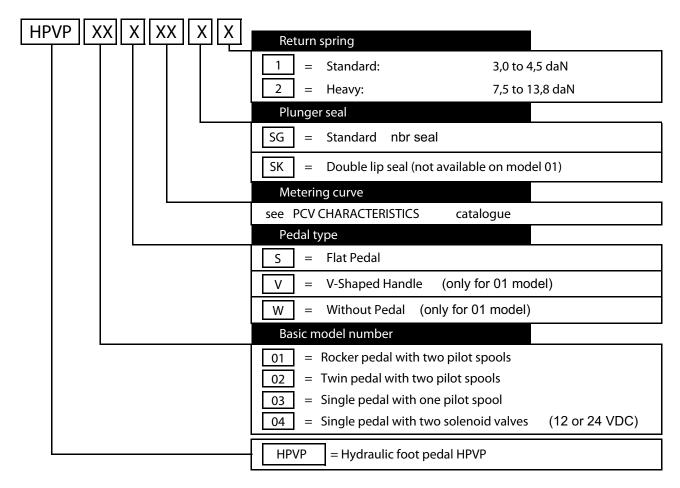
This product, with its range of foot pedal controls, supported by an extensive range of control curve characteristics and pedal options, makes it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer specialist support to optimise this product to suit your application. The product is supported by a comprehensive sales and service facility around the world.

BENEFITS

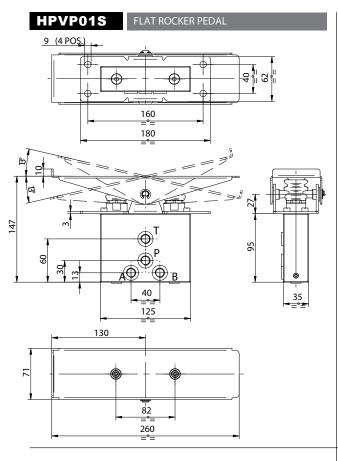
- · Compact and light weight
- Ports ideally positioned for ease of installation
- Simple to mount
- · Compatible with a wide range of product
- Operator is insulated from high temperature components
- Proven, simple pressure reducing elements
- Wide range of low hysteresis, high accuracy, pressure control curves
- Range of operator pedal efforts available
- Rubber boot protection to prevente ingress of airborne contaminant
- Rubber boot suitable for a wide range of environmental conditions
- Plunger manufactured from non corrosive steel
- End of stroke limited externally to prevent any damage to internal components
- Double lip seal option available for increased product life
- Optimised angular mouvements of foot pedal

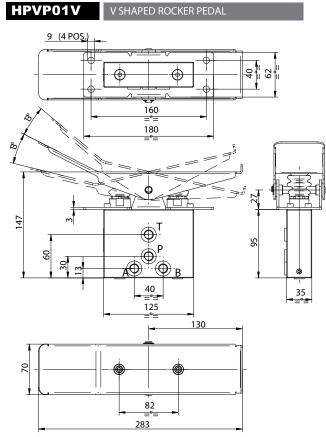
ORDER CODE



FOOT PEDAL HYDRAULIC PILOT CONTROL HPVP

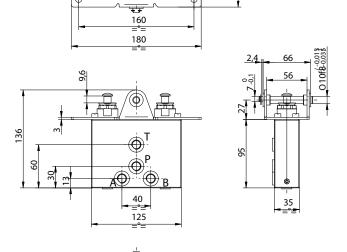
Technical Data and Installation Drawing





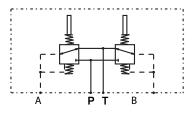
HPVP01W

WITHOUT PEDAL



HYDRAULIC CIRCUIT DIAGRAM

for all foot pedals illustrated on this page



TECHNICAL DATA

for all foot pedals illustrated on this page

Service ports : P, T, A, B; 1/4" BSP

Maximum inlet pressure * : Port P - 50 bar

Maximum back pressure : Port T - 3 bar

Supply flow range : from 5 up to 20 litres/minute

Maximum Hysteresis : +/- 0.5 bar

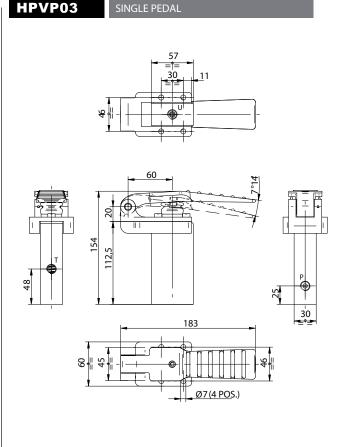
Fluid : Mineral Oils ISO, HM and HV
Contamination class : 21/16/13 ISO 4406/1999
Fluid temperature range : from -20 up to +80°C

 Higher inlet pressures may be possible. Also bottom porting is available.
 For both requirements, please consult our Tech Dept.

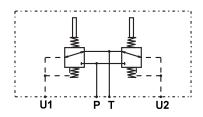
FOOT PEDAL HYDRAULIC PILOT CONTROL HPVP

Technical Data and Installation Drawing

#PVP02 TWIN PEDAL 37 912(4 POS.) 97 (4 POS.) 97 (4 POS.) 97 (4 POS.) 98 97 (4 POS.) 97 (4 POS.)



HYDRAULIC CIRCUIT DIAGRAM



TECHNICAL DATA

MOUNTING HOLES

Service ports : P, T, U1, U2; 1/4" BSP

Maximum inlet pressure : Port P - 50 bar

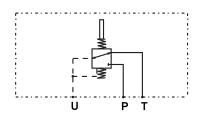
Maximum back pressure : Port T - 3 bar

Supply flow range : from 5 up to 20 litres/minute

Maximum Hysteresis : +/- 0.5 bar

Fluid : Mineral Oils ISO, HM and HV
Contamination class : 21/16/13 ISO 4406/1999
Fluid temperature range : from -20 up to +80°C

HYDRALILIC CIRCLIIT DIAGRAM



TECHNICAL DATA

Service ports : P, T, U; 1/4" BSP

Maximum inlet pressure * : Port P - 50 bar

Maximum back pressure : Port T - 3 bar

Supply flow range : from 5 up to 20 litres/minute

Maximum Hysteresis : +/- 0.5 bar

Fluid : Mineral Oils ISO, HM and HV

Contamination class : 16/11 ISO 4406 Fluid temperature range : from -20 up to +80°C

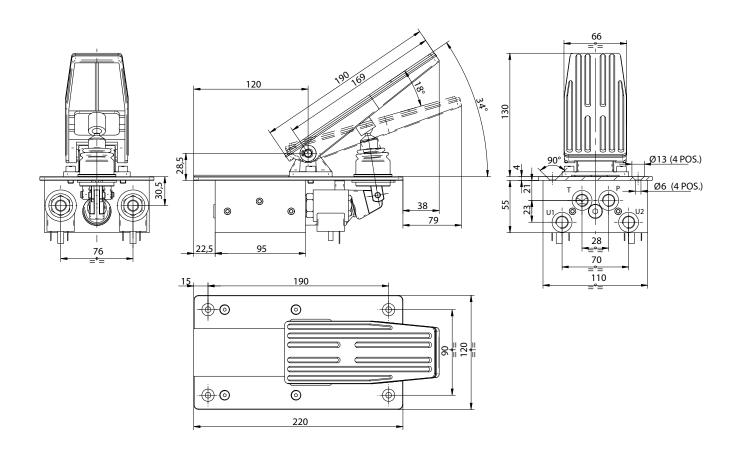
^{*} Higher inlet pressures may be possible, please consult our Tech. Dept.

FOOT PEDAL HYDRAULIC PILOT CONTROL HPVP

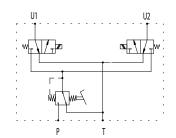
Technical Data and Installation Drawing

HPVP04

SINGLE PEDAL WITH TWO SOLENOID VALVES (12 or 24 VDC**)



HYDRAULIC CIRCUIT DIAGRAM



TECHNICAL DATA

Service ports : P, T, U1, U2; 1/4" BSP

Maximum inlet pressure * : Port P - 50 bar

Maximum back pressure : Port T - 3 bar

Supply flow range : from 5 up to 20 litres/minute

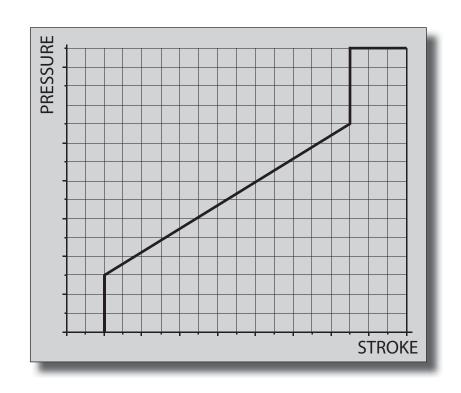
Maximum Hysteresis : +/- 0.5 bar

Fluid : Mineral Oils ISO, HM and HV
Contamination class : 21/16/13 ISO 4406/1999
Fluid temperature range : from -20 up to +80°C

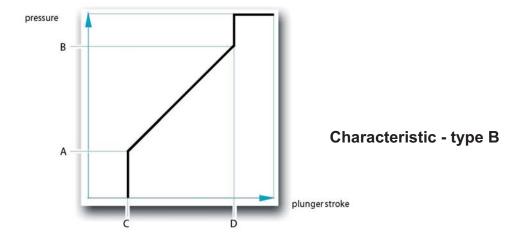
^{*} Higher inlet pressures may be possible, please consult our Tech. Dept.

^{**} Specify the voltage of the coils at the end of the model number Example: HPVP04S015SK1 - 12 VDC

CONTROL CURVE CHARACTERISTICS



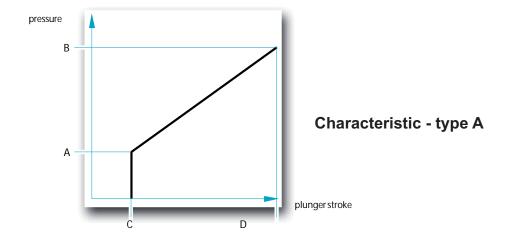
CONTROL CURVE CHARACTERISTICS



PRES		STR	ID N					
(ba		(mı		ID No.				
Α	B	C	D	00007				
0.0	13.0	0.5	8.5	CR027				
0.5	4.0	1.8	8.5	CR009				
0.5	6.5	2.0	8.5	CR010				
0.5	11.4	1.8	8.5	CR047				
0.5	18.4	1.0	8.5	CR076				
0.8	29.0	1.4	3.5	CR097				
1.0	8.0	1.0	8.5	CR011				
1.0	12.0	1.0	8.5	CR034				
1.5	8.5	1.0	8.5	CR069				
2.0	11.5	1.0	8.5	CR012				
2.0	11.5	2.0	8.5	CR025				
2.0	8.0	0.5	6.5	CR042				
2.0	13.0	1.0	8.5	CR045				
2.0	20.5	0.9	8.5	CR077				
2.0	27.5	1.0	8.5	CR080				
2.0	14.2	1.0	8.5	CR163				
2.4	16.4	1.0	8.5	CR078				
2.8	14.9	1.0	8.5	CR123				
2.8	4.7	1.0	8.5	CR129				
3.0	9.0	2.0	8.5	CR021				
3.0	10.0	1.0	8.5	CR051				
3.0	8.0	1.0	8.5	CR125				
3.0	21.7	0.9	8.5	CR121				
3.2	11.7	1.8	8.5	CR048				
3.2	17.2	1.0	8.5	CR062				
3.2	15.4	1.0	8.5	CR041				
3.4	29.4	1.0	8.5	CR030				
3.5	13.0	1.0	8.5	CR101				
3.7	29.2	1.0	8.5	CR104				
4.0	21.5	0.9	8.5	CR090				
4.3	15.2	1.0	8.5	CR049				
4.3	13.8	1.0	8.5	CR122				
4.4	17.0	1.8	8.5	CR107				
4.4	30.4	1.0	8.5	CR138				
4.5	18.0	0.9	8.5	CR095				
4.5	27.0	1.0	8.5	CR108				
4.9	18.9	1.0	8.5	CR018				
4.9	17.5	1.0	8.0	CR117				
5.0	14.5	1.0	8.5	CR019				
5.0	12.0	1.0	8.5	CR023				
5.0	21.0	1.2	6.5	CR038				

PRES (ba			OKE m)	ID No.						
Α	В	C	, D	15 1101						
5.0	21.5	1.8	7.3	CR099						
5.0	24.5	1.8	8.5	CR109						
5.0	23.0	1.0	8.5	CR116						
5.0	15.9	1.0	8.5	CR026						
5.1	19.1	1.2	8.5	CR112						
5.5	24.2	0.9	8.5	CR028						
5.5	25.0	1.0	8.9	CR139						
5.7	17.8	1.0	8.5	CR137						
5.8	22.0	1.8	8.5	CR015						
5.8	19.0	1.8	7.3	CR016						
5.8	19.0	0.9	6.5	CR017						
5.8	19.0	1.6	7.3	CR029						
5.8	22.4	0.9	8.5	CR082						
5.8	22.0	0.9	8.5	CR088						
5.8	19.8	1.0	8.5	CR106						
5.8	26.0	1.0	8.5	CR115						
5.9	12.9	1.0	8.5	CR065						
6.0	22.5	2.0	6.5	CR002						
6.0	25.0	2.0	7.3	CR006						
6.0	21.7	2.0	6.5	CR007						
6.0	16.3	1.6	7.3	CR008						
6.0	17.4	1.0	7.3	CR050						
6.0	28.7	1.0	8.5	CR150						
6.5	14.0	1.0	8.5	CR020						
6.5	28.0	1.0	8.5	CR063						
6.6	20.7	1.0	8.5	CR043						
6.7	16.2	1.0	8.5	CR127						
7.0	21.0	1.5	7.3	CR081						
7.0	26.7	0.5	8.5	CR135						
7.2	15.3	1.0	8.9	CR100						
7.6	24.6	0.5	8.5	CR136						
8.0	24.2	0.9	8.5	CR024						
8.0	20.7	1.8	8.5	CR044						
8.2	24.4	1.8	8.5	CR013						
8.2	24.5	1.0	8.5	CR014						
8.4	50.0	1.0	8.5	CR073						
8.4	21.1	3.2	8.5	CR098						
8.4	27.9	1.8	8.5	CR120						
9.0	15.5	2.0	8.5	CR084						
9.8	26.0	1.8	8.5	CR032						
14.0	29.0	1.0	8.5	CR031						

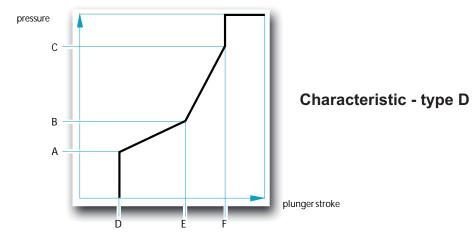
CONTROL CURVE CHARACTERISTICS



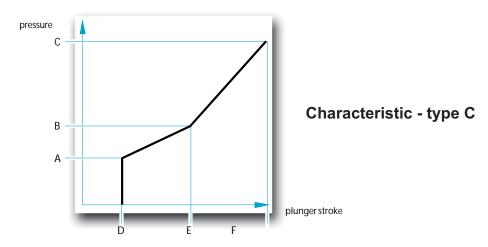
	SSURE	STR							
(k	oar)	(m	ID No.						
Α	В	С	D						
0.0	64.0	2.0	9.0	CR022					
0.0	115.0	2.0	9.0	CR033					
0.0	38.0	0.9	9.0	CR061					
0.0	130.0	1.0	9.0	CR143					
0.5	12.2	1.8	9.0	CR087					
0.7	30.0	1.0	9.0	CR071					
1.4	11.5	1.0	9.0	CR072					
1.4	12.2	1.0	9.0	CR155					
1.5	9.0	1.0	9.0	CR086					
1.5	39.5	0.9	9.0	CR093					
2.0	8.0	2.0	9.0	CR004					
2.0	15.0	0.9	9.0	CR060					
2.0	52.5	1.0	9.0	CR092					
2.8	5.9	1.0	9.0	CR157					
3.0	10.0	0.8	9.0	CR165					
3.0	23.0	0.9	9.0	CR058					
3.0	14.0	1.0	9.0	CR162					
3.2	18.0	1.0	9.0	CR053					
3.2	20.0	0.0	9.0	CR096					
3.2	16.2	1.0	9.0	CR153					
3.8	23.7	0.9	9.0	CR074					
4.0	10.0	2.0	9.0	CR005					
4.0	8.0	1.0	9.0	CR054					
4.0	16.0	1.0	9.0	CR057					
4.3	10.0	1.0	9.0	CR158					
4.4	21.6	0.9	9.0	CR126					
4.7	27.6	0.8	CR132						
5.0	10.5	1.0	9.0	CR066					
5.0	18.0	2.0	9.0	CR079					

	SSURE ar)		OKE m)	ID No.
Α	B	c `	15 110.	
5.0	33.0	1.0	9.0	CR085
5.0	20.0	1.0	9.0	CR089
5.0	19.9	0.9	9.0	CR094
5.5	26.7	1.1	9.0	CR067
5.5	25.5	0.9	9.0	CR075
5.5	50.0	2.0	9.0	CR145
5.7	18.7	0.9	9.0	CR055
5.8	23.0	1.6	9.0	CR035
5.8	23.0	0.9	9.0	CR036
5.8	23.0	1.8	9.0	CR037
5.8	30.0	0.8	9.5	CR133
6.0	30.0	2.0	9.0	CR001
6.0	37.0	1.0	8.5	CR040
6.0	40.0	0.9	9.0	CR046
6.0	25.8	0.9	9.0	CR083
6.0	30.0	1.0	9.0	CR091
6.0	30.0	1.0	5.5	CR097
6.0	16.0	1.0	9.0	CR146
6.0	27.0	1.0	9.5	CR149
7.0	28.2	1.1	9.0	CR068
7.0	14.5	1.0	9.0	CR152
7.0	23.0	1.0	9.0	CR159
8.0	15.0	2.0	9.0	CR056
8.1	20.1	3.2	9.0	CR105
8.3	22.5	1.0	9.0	CR059
8.6	25.8	0.9	9.0	CR039
9.1	26.8	0.9	9.0	CR003
11.5	25.5	1.0	9.0	CR160

CONTROL CURVE CHARACTERISTICS



Р	RESSUF (bar)	RE	STROKE (mm)						
Α	В	С	D	E	F				
0.2	2.8	8.4	0.5	5.7	8.5	CR102			
1.0	4.5	9.0	1.0	7.5	8.5	CR114			
1.0	8.3	14.0	1.1	7.0	8.5	CR118			
1.1	4.0	11.0	0.6	5.4	8.5	CR111			
1.5	8.0	15.0	2.0	7.0	8.5	CR103			
2.0	5.0	8.0	1.0	CR164					
2.0	7.0	20.0	1.0	5.0	8.5	CR174			
2.0	10.0	13.5	1.0	7.5	8.5	CR110			
5.0	9.5	21.5	1.3	5.0	8.5	CR154			
6.0	15.0	28.0	1.0	6.0	8.5	CR156			
7.5	15.0	28.0	1.8	6.0	8.5	CR134			
7.5	15.0	32.0	1.0	1.0 6.0 8.5					
7.5	15.0	20.7	1.2	5.4	6.5	CR184			
7.5	12.0	24.2	1.0	5.2	8.5	CR161			
8.5	12.5	32.0	1.0	3.0	8.5	CR144			



Р	RESSUF (bar)	RE	S		ID No.	
Α	В	С	D	Е	F	
0.0	20.0	90.0	8.0	6.0	9.3	CR130
1.5	8.0	17.3	2.0	CR124		
2.0	8.0	28.0	1.0	5.0	9.0	CR194
3.5	6.2	11.5	1.0	6.5	9.0	CR166
5.5	20.0	33.0	0.8	6.5	9.0	CR141
7.0	20.0	32.5	0.8	6.5	9.0	CR142
8.0	16.3	30.0	1.4	6.0	9.0	CR119

SUH SERIESPILOT SUPPLY UNIT





PILOT SUPPLY UNITS SUH

The SUH is a direct acting pressure reducing valve which can be connected to either one or two main circuits via ports P1 and P2. Both ports feed through a shuttle valve to prevent circuit interaction. Reduced pressure is supplied to port P1 and P2.

A pre-set relief valve is fitted to prevent over pressure, and the unit is supplied with an accumulator connection for emergency power supply.

An solenoid attachment is available to act as a safety system and to maintain the accumulator charge for a longer period by preventing leakage downstream from the "U" ports.

Also a version is available with integral filter to protect the output line and hence downstream components.

BENEFITS

- Compact unit
- Optional accumulator for peak and emergency power
- Optional 2 way & 3 way, 12 or 24 V DC solenoid valves for safety and extended accumulator storage time
- Dual ports for maximum installation flexibility

TECHNICAL FEATURES

Input pressure P : Min 8 bar, Max 350 bar

Output pressure (nominai) : 30 bar Max. pressure on drain port T : 3 bar Relief valve setting (nominal) : 45 bar

Max. accumulator pressure : 210 bar (Nitrogen pre-charge 13 bar)

Flow capacity at ports S : 5 l/min. without accumulator

up to 40 l/min. with accumulator

Hydraulic fluids : ISO HM & HV bio-degradeable fluids

Fluid temperature range : -20 to +80°C

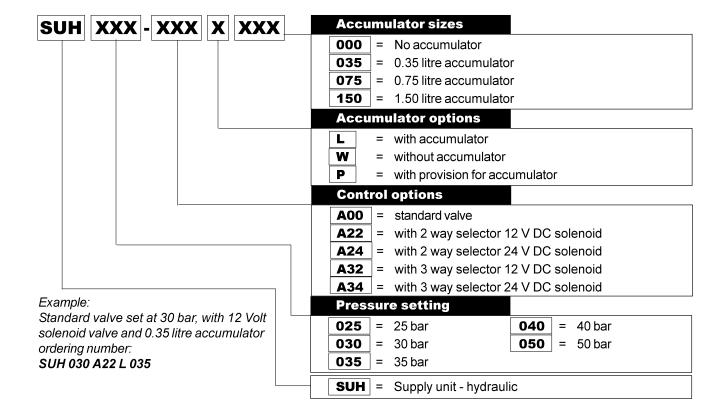
Fluid viscosity : 2.8 to 380 mm²/sec Maximum filter rating : 25 µm (absolute)

Description	Weight (kg)
BASIC SUH VALVE	2.36
0.35 LITRE ACCUMULATOR	3.00
0.75 LITRE ACCUMULATOR	4.00
1.50 LITRE ACCUMULATOR	6.20
2 WAY SELECTOR	0.50
3 WAY SELECTOR	0.70



PILOT SUPPLY UNITS SUH

ORDER CODE

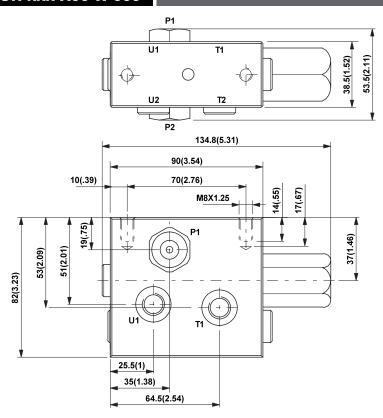


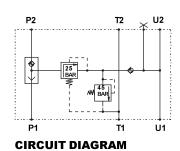
PILOT SUPPLY UNITS SUH

Installation Drawing

SUH-xxx-A00-W-000

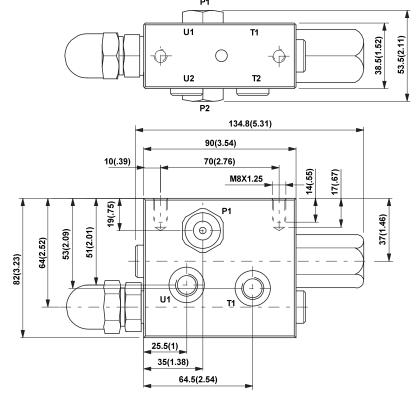
standard valve with no accumulator and no provision for an accumulator

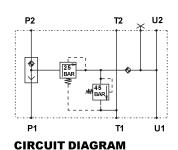




SUH-xxx-A00-P-000

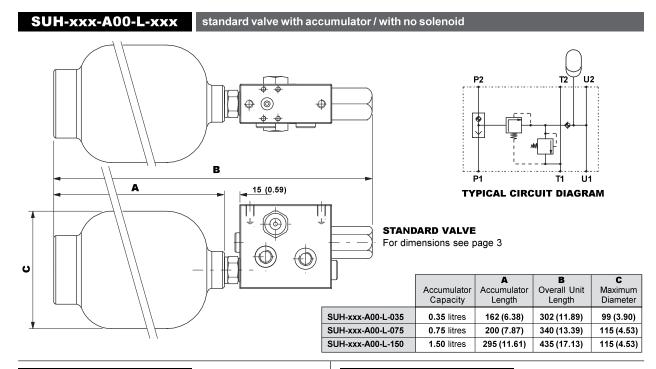
standard valve with no accumulator and with provision for an accumulator





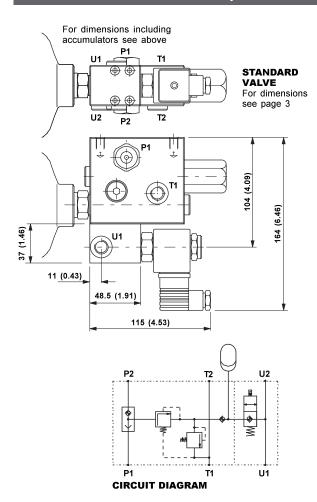
PILOT SUPPLY UNITS SUH

Installation Drawing



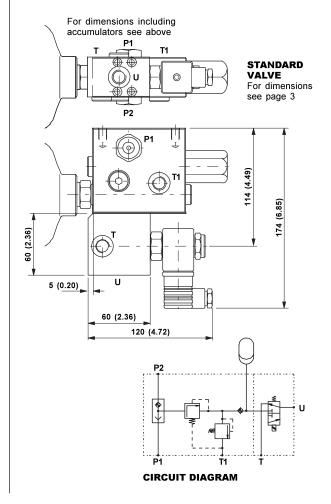
SUH-xxx-A22-L-xxx

valve with accumulator and 12V DC 2-way solenoid



SUH-xxx-A34-L-xxx

valve with accumulator and 24V DC 3-way solenoid





MFE MULTIFUNCTION ERGONOMIC HANDLES **AND KNOBS**



HANDLES AND KNOBS

INTRODUCTION

The handles and knobs included in this catalogue are available for fitting either to the extensive range of our pilot valve or alternatively as a separate item for fitting to other type of product.

The materials are chosen to be suitable for either internal or external use and are resistant to ultra-violet effects. They are also suitable for a wide range of other environmental conditions.

The standard straight ergonomic handle is available with a range of switches and push-buttons, while the MFE handle range is available with a range of switches and push buttons to suit different operating and environmental conditions.

The MFE handle range can be configured to suit either left hand or right hand operation.

Different circuit arrangements can be accommodated within the handle and the wiring can be built into connectors to customer specifications.

BENEFITS

- Range of knobs for individual lever control
- · Range of straight levers, with and without switches, for dual axis controls
- Extensive range of stylish multi-functional lever options
- Extensive range of electrical switch and button options
- Adaptable to both Hansa-Tmp and other manufacturers equipment
- · Circuits and connectors to customer requirements
- · Switch options allow left hand or right hand operation
- Tolerant many environmental conditions
- · High durability, low maintenance

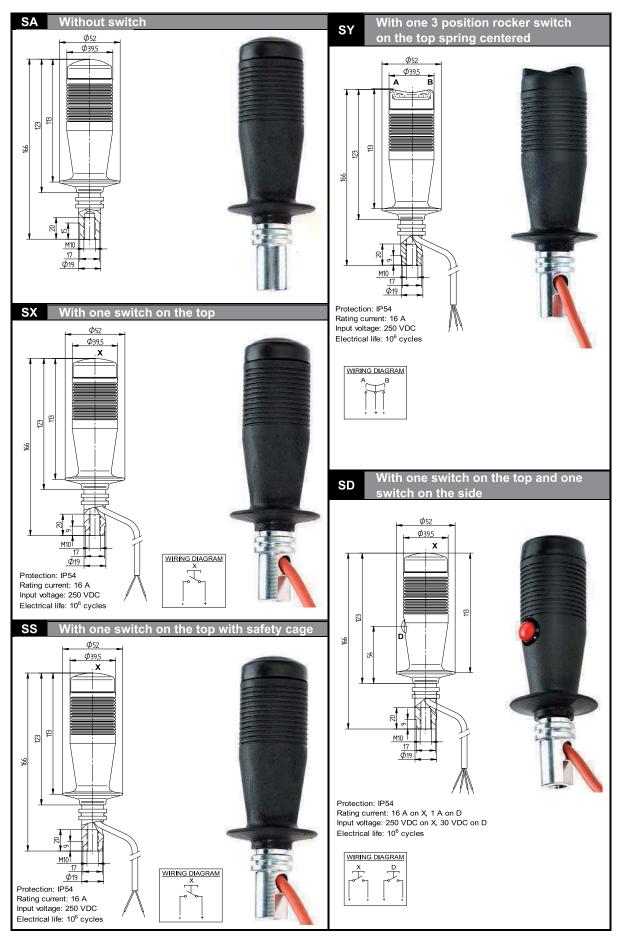
MODEL CODING

K-**K SERIES KNOBS S SERIES ERGONOMIC** KB SA = Handle without electric switch Duroplast Knob KC = Technopolymer knob SD = Handle with electric switch KD SS = Handle with electric switch to close = Duroplast knob with switch and safety button **KK** = Knob with rubber cap SX = Handle with electric switch to close KL = Knob with len SY = Handle with electric switch dual KP = Spherical knob rocker type KW = Knob with switch

KNOBS - TECHNICAL DATA

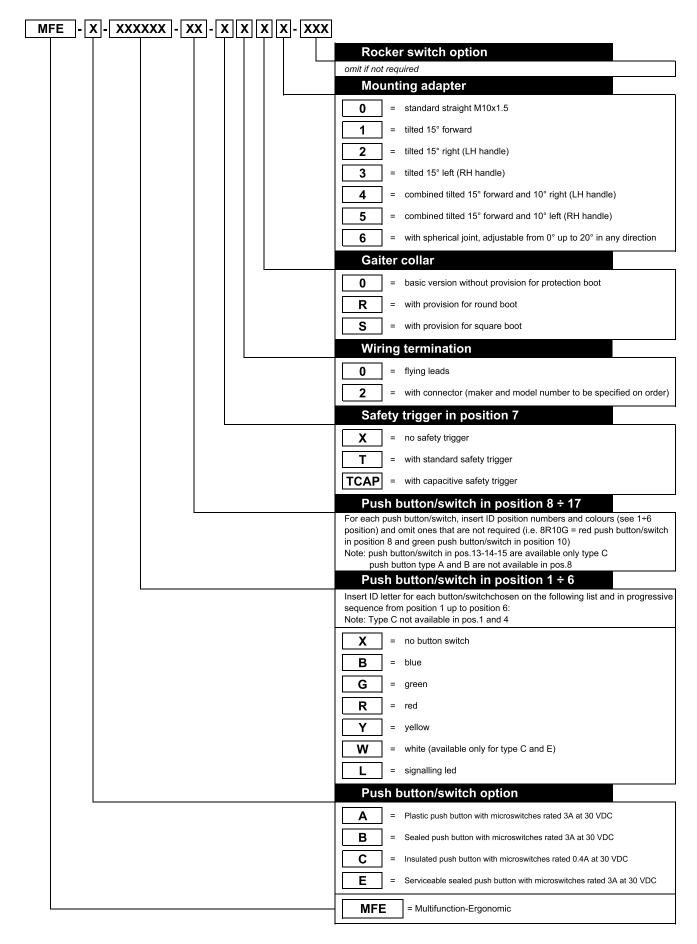


STRAIGHT HANDLES - TECHNICAL DATA





MULTIFUNCTION ERGONOMIC HANDLES - MODEL CODING



MULTIFUNCTION ERGONOMIC HANDLES - PUSHBUTTONS TYPE

PLASTIC PUSH BUTTON

Protection: IP67 Rating current: 3 A

Input voltage range 30 VDC Electrical life: 10⁶ cycles





SEALED PUSH BUTTON

Protection: IP67 Rating current: 3 A

Input voltage range 30 VDC Electrical life: 10⁶ cycles





C ISOLATED PUSH BUTTON

Protection: IP67 Rating current: 0,4 A Input voltage range 30 VDC Electrical life: 10⁶ cycles

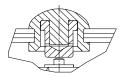




SEALED SERVICEABLE PUSH BUTTON

Protection: IP67 Rating current: 3 A

Input voltage range 30 VDC Electrical life: 10⁶ cycles

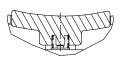




SAFETY TRIGGER

Protection: IP67 Rating current: 3 A

Input voltage range 30 VDC Electrical life: 10⁶ cycles





TCAP CAPACITIVE SAFETY TRIGGER

Protection: IP54 Rating current: 2,6 A

Input voltage range 10-30 VDC Electrical life: 3x10⁶ cycles

EMC tested



MULTIFUNCTION ERGONOMIC HANDLES - ROCKER SWITCH OPTIONS

S TYPE Waterproof rocker switch

R TYPE

Long life rocker switch

Protection: IP68

Rating current: 10A (28 VDC)

Life: 5x10⁴ Cycles

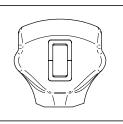


Protection: IP67

Rating current: 0.25A (28 VDC)

Life: 10⁶ Cycles

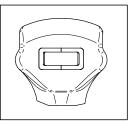




Vertical mounted

S1B: IP68 3 Position momentary rocker switch **S2B**: IP68 3 position latched rocker switch

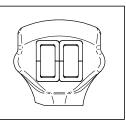
R1B: Long life position momentary rocker switch **R2B**: Long life 3 position latched rocker switch



Horizontal mounted

S1A: IP68 3 Position momentary rocker switch **S2A**: IP68 3 position latched rocker switch

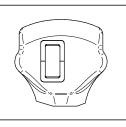
R1A: Long life position momentary rocker switch **R2A**: Long life 3 position latched rocker switch



Two vertical mounted

S4A: IP68 3 Position momentary rocker switch **S4B**: IP68 3 position latched rocker switch

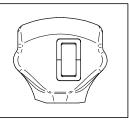
R4A: Long life position momentary rocker switch **R4B**: Long life 3 position latched rocker switch



Vertical mounted left offset

\$1C: IP68 3 Position momentary rocker switch **\$2C**: IP68 3 position latched rocker switch

R1C: Long life position momentary rocker switch **R2C**: Long life 3 position latched rocker switch

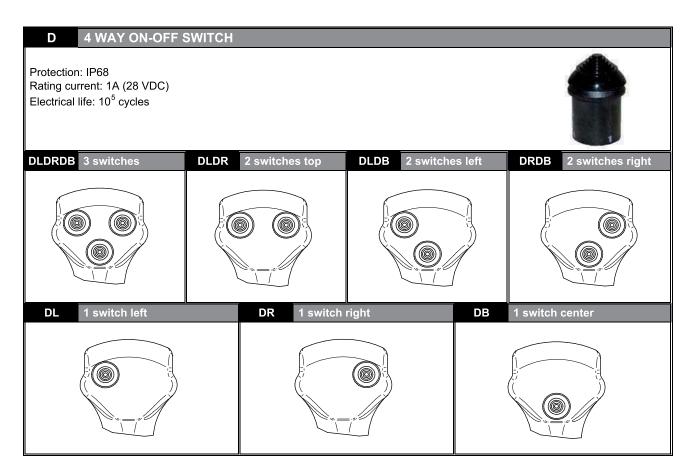


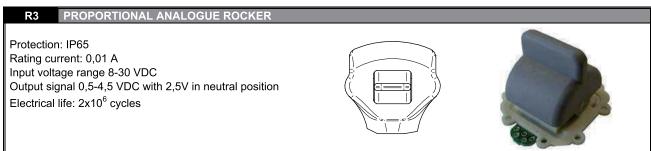
Vertical mounted right offset

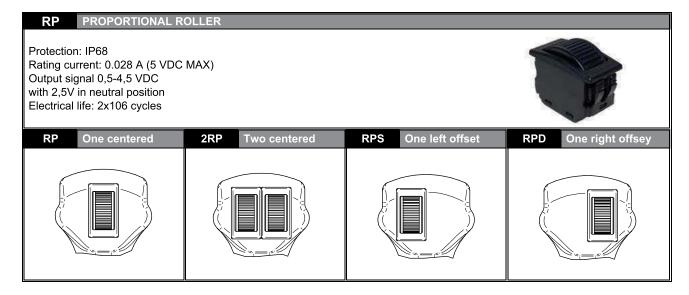
S1D: IP68 3 Position momentary rocker switch **S2D**: IP68 3 position latched rocker switch

R1D: Long life position momentary rocker switch **R2D**: Long life 3 position latched rocker switch

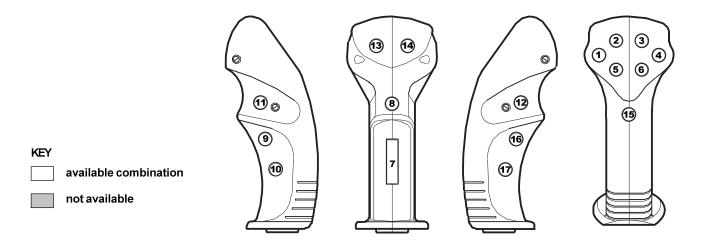
MULTIFUNCTION ERGONOMIC HANDLES - OTHER SWITCH OPTIONS







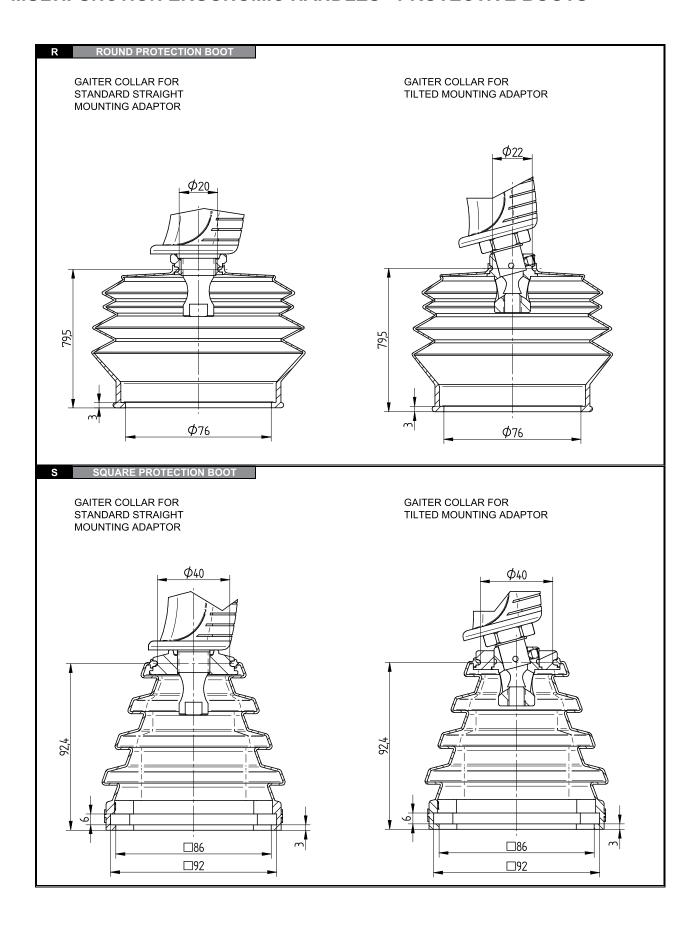
MULTIFUNCTION ERGONOMIC HANDLES - COMPATIBILITY TABLE



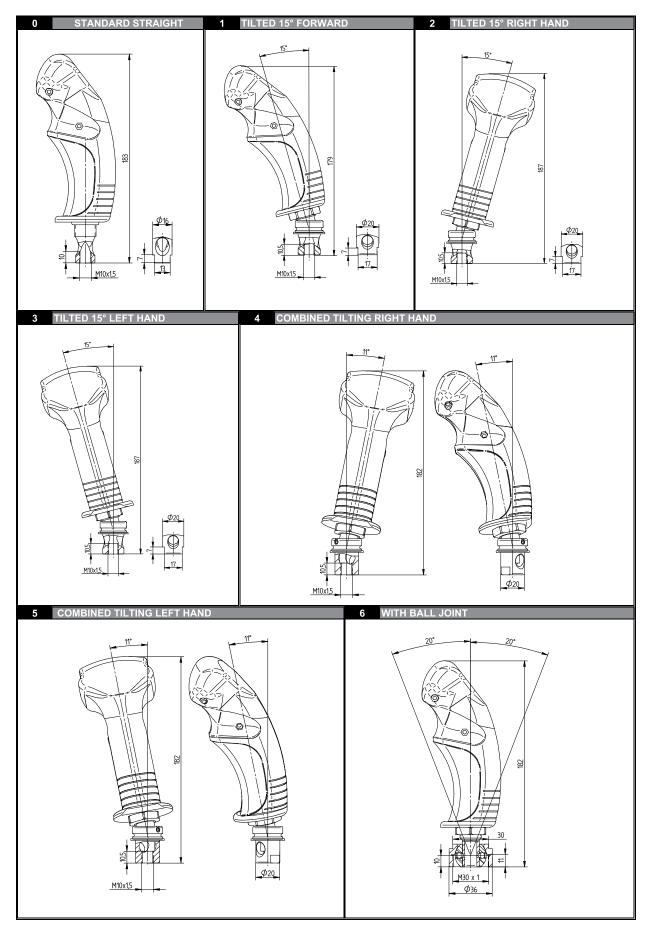
					PUS	SH BI	JTTC	SNC	(SEE	PAG	GE 6)			ON-OFF ROCKER SWITCH POSITIONS (SEE PAGE 7)			SWITCH PAGE 7)	4 WAY SWITCH POSITIONS (SEE PAGE 8)							F	PROPORTIONAL ROCKER (SEE PAGE 8)					
		1	2 3	4	5	6	7 8	9	10	11 1:	2 13	14	15	16 1	17	S(R)1B S(R)2B	S(R)1A S(R)2A	S(R)4A S(R)4B	S(R)1C S(R)2C	S(R)1D S(R)2D	DLDRDB	DLDR	DLDB	DRDB	DL	DR	DB	R3	RP	2RP	RPS	RPD
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ON-OFF ROCKER SWITCH POSITIONS (SEE PAGE 7)	S(R)1A S(R)2A		T																													
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F ROC	S(R)4B S(R)1C		т	H																												
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	S(R)2D							1	H	_		H	4																			
4 WAY SWITCH POSITIONS (SEE PAGE 8)	DLDRDB DLDR		H					+	H	-		H	+																			
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	R3								Ш																							
PROPORTIONAL ROLLER (SEE PAGE 8)	RP	Ш																														
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^{*} AVAILABLE ONLY TYPE A

MULTIFUNCTION ERGONOMIC HANDLES - PROTECTIVE BOOTS



MULTIFUNCTION ERGONOMIC HANDLES - MOUNTING ADAPTERS





MFE2 MULTIFUNCTION ERGONOMIC HANDLE



MULTIFUNCTION ERGONOMIC HANDLES MFE2 INTRODUCTION

The MFE2 handle is fully customizable with a wide range of digital and analog controls, to meet customer needs. Now the free space has been increased to control more function on mobile machines.

Safety functions can be managed with standard safety trigger switch or using the Safe-T Grip® system, with a capacitive sensor that allow to control safety function in comfortable way.

BENEFITS

- Ergonomic design for comfortable usage
- · Wide range of controls available
- Rugged construction for long operating life
- Spare parts available for maintenance
- · Suitable for arm rest of console mounting
- · Compatible with a wide range of product
- Stylish good looks suitable for modern cabs
- Ready for CANBUS applications
- Safety Trigger or Safe-T Grip® available
- · Optional electronic card inside for custom functions

CONTROLS AVAILABLE *

Push Button type C

Protection: IP67

Rating: 5 Amps resistive @ 28VDC

Color available: Black, White, Blue, Yellow, Orange, Gray, Green, Red

Options available: Internal Led, Latched action

Mechanical life: 100000 cycles

Proportional Roller

Protection: IP68S

Supply voltage: 5 VDC

Output Voltage: 0.5 -4.5 V with 2.5 V in neutral position

Options available: Spring return to center, Frictioned, With lever

Mechanical life: 1000000 cycles

Rocker Switch

Protection: IP68S

Rating: 10 Amps resistive @ 28VDC

Colors available: Black, Red

Options available: Led, Latched or momentary action, 2 or 3 position

Mechanical life: 100000 cycles

Four Ways switch

Protection: IP68S

Rating: 1 Amp inductive, 10 mA resistive @ 28VDC

Electrical life: 100000 cycles

Signaling Led

Colors available: White, Red, yellow, Green, Blue

Supply voltage 12 or 24 VDC

Mounted on panel with support

Four Ways proportional mini-joystick

Protection: IP6 8S

Linear hall effect sensors, 2 Axis

Supply voltage: 5 VDC

Output Voltage: 0.5-4.5 V with 2.5 V in neutral, for each axis

Mechani cal life: 100000 cycles











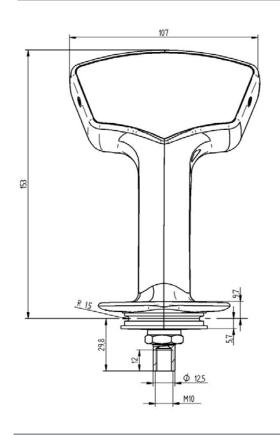


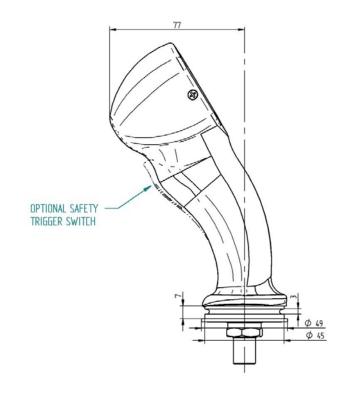
^{*} Other controls available on request.



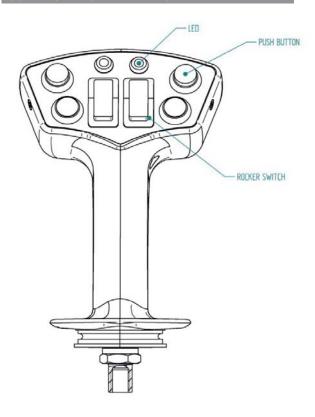
MULTIFUNCTION ERGONOMIC HANDLES MFE INSTALLATION DRAWING

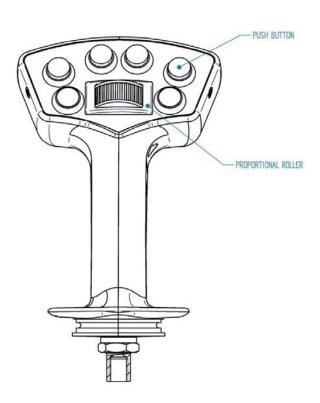
HANDLE DIMENSION



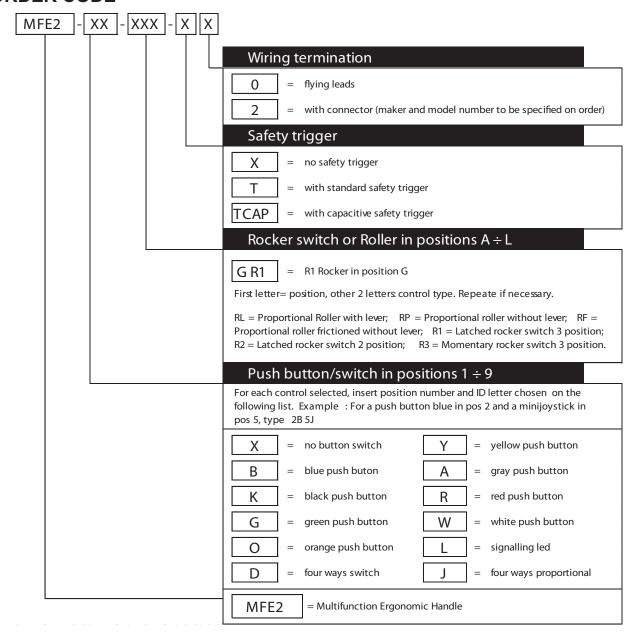


CONFIGURATION EXAMPLES





MULTIFUNCTION ERGONOMIC HANDLES MFE2 ORDER CODE

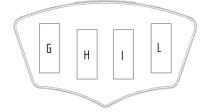


^{**} For special configuration, please contact us

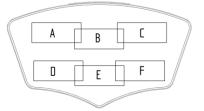
POSITIONS FOR CONTROLS

Standard positions for push button, led, four ways switch and prop. mini joystick

Standard positions for rocker and proportional roller, vertical mounted



Standard positions for rocker and proportional roller, horizontal mounted





safeTgrip® MULTIFUNCTION ERGONOMIC HANDLE



With inbuilt capacitive sensor technology for safety trigger function

safe grip MULTIFUNCTION ERGONOMIC HANDLE

INTRODUCTION

SAFETY

Cannot be overriden since there is no switch to manipulate.

SELF SCANNING

There is no adjustments needed by the user or machine builder since the device adjust itself to the environment at start-up which leads to increased reliability.

DOUBLE REDUNDANCY

With this feature you get improved reliability and it reduces risk of future issues. It is truly a safe trustworthy device that personalise the phrase "Fit & Forget". Virtually no future maintenance will be required.

SELF CONTAINED CONTROLS IN HANDLE

No extra space is required outside the handle for additional control boards that could require additional assembly and additional cables.

This solution has lower total cost than such products.

Since it is current equipment it is easy to replace old models and it simplies maintenance.

CONTROL CURRENT = 3 AMPS

No need for a relay in majority of applications simplifying the signal circuitry.

EFFORT FREE AND COMFORTABLE FOR USER

Reduces risk of operator fatigue since there is no button to push.

This in turn leads to improved safe operation of machine.

Operator feels no stress in hands which enables limitation of risk for future problems / issues / injuries.

Giving same level of working comfort whole day.

WORKS WITH OR WITHOUT GLOVES ON

Keep your hands protected at all times and reduces uncertainty of switch being operated or not.

NO MOVING PARTS IN SAFETY CIRCUIT

No moving part that potentially can break and there is no trigger to put tape around... therefore it cannot be overridden.... leading to improved safety on a device with smoth surface making it cleanable and potentially more hygienic.

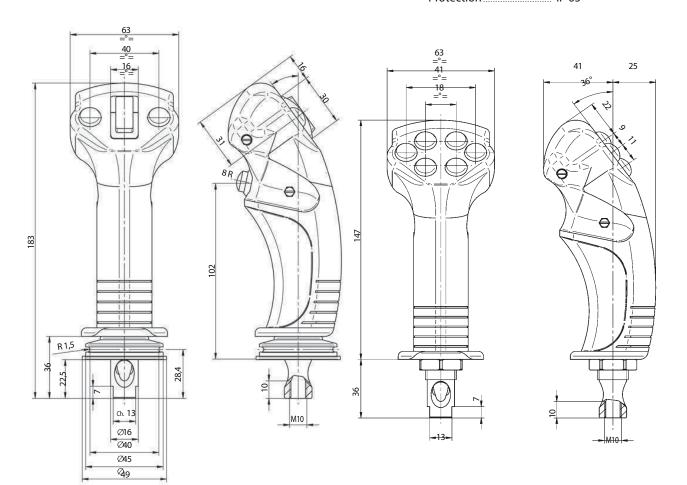




safe Tgrip Multifunction Ergonomic Handle

Supply Voltage (cont)	12 and 24 Volts
Max voltage (peak)	30 Volts
Rated Current	3.0 Ampere
Temperature range	-40 to +80 °C
Humidity	100% rel.

•	Switch type A Current Protection	3.0 Ampere IP 67
•	Switch type C Current Protection	0.4 Ampere IP 67
•	Switch type D Current Protection	
•	Switch type E Current Protection	
•	Rocker Switch Current Protection	
•	Proportional Rocker Swin	0.18 Ampere



As HANSA-TMP has a very extensive range of products and some products have a variety of applications, the information supplied may often only apply to specific situations.

If the catalogue does not supply all the information required, please contact HANSA-TMP.

In order to provide a comprehensive reply to queries we may require specific data regarding the proposed application.

Whilst every reasonable endeavour has been made to ensure accuracy, this publication cannot be considered to represent part of any contract, whether expressed or implied.

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